Technical Data Sheet

GB

BURAN OEM DC 0020 AB - DC 0850 AB

Complete compressed air drying system with elec-tronic level controlled condensate drain, dew point indicator, metal housing, power plug. The aluminum heat exchanger includes three functions in one: air-to-air heat exchanger, air-to-refrigerant heat exchanger and water separator.

Subject to technical change without prior notice (6/2018)

BURAN OEM
Refrigerant Compressed Air Dryer
DC 0020 AB - DC 0850 AB

MAIN FEATURES & BENEFITS

- Complete compressed air drying system with electronic level controlled condensate drain, dew point indicator, metal housing, power plug.
- Extremely compact design with robust steel housing.
- Electronic level-controlled condensate drain incl. function monitoring and alarm messages for discharging of the compressed air condensate at the heat exchanger.
- Electronic controller with dewpoint indicator, operating time counter, alarm display, service display and operating display for compressed air dryer and fan.
- 17 sizes for nominal flow rates up to 850 m³/h enable accurate selection of the suitable refrigerated compressed air dryer on the respective actual flow rate.

INDUSTRIES

- Chemical and electrical industry

- Machine building industry and plant engineering / construction

- Automotive industry

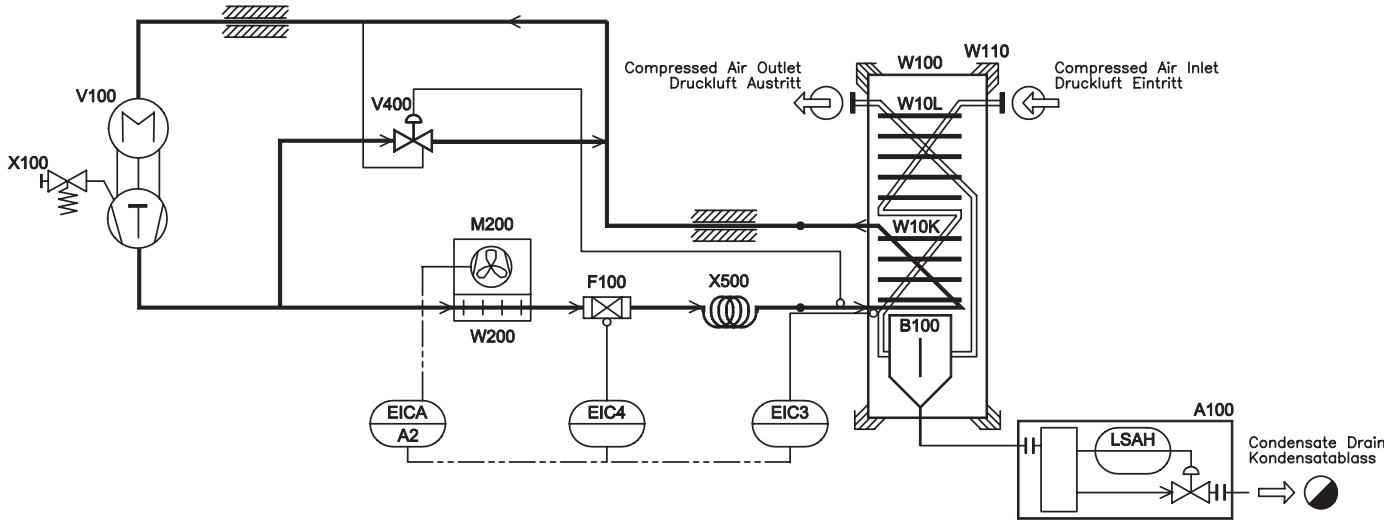
PRODUCT DESCRIPTION

The compressed air is being fed into the dryer and being pre-cooled in the air-to-air heat exchanger by the outgoing cold compressed air.The pre-cooled air then passes through the refrigerant-to-air heat exchanger where it is being further cooled down to the required pressure dew point. The moisture in the compressed air condenses out and gathers and discharges automatically. Finally, the cold discharged air is being reheated by the incoming compressed air. This saves energy and prevents any moisture forming beyond the dryer in the compressed air system.

The cooling capacity of the refrigeration cycle is being con-trolled by a hot gas bypass which assures the dryer functionabilty for partial loads, too.

Typical applications for the refrigerant dryers DC 0020 AB - DC 0850 AB are:

- **Central compressed air purification**
  Generation of dry, oil-free and particulate-free compressed air
- **Automotive industry**
  Purification of compressed air for painting applications



PRODUCT SPECIFICATIONS

Features:	Benefits:
Intelligent over-all concept	Type range, integrated monitoring functions as well as automatic condensate drain adapted for the use in central compressed air applications
Compact and space-saving design with robust steel housing	Little space required at the installation site, low storage space requirements and low transport costs
Electronic level-controlled condensate drain UFM-D at the heat exchanger	No expensive pressure drops, condensate discharge depending on the amount of condensate
Electronic controller with dewpoint indicator, operating time counter, alarm display, service display and operating display for compressed air dryer and fan; potential-free error message	Reliable monitoring of the operating condition and timely display of necessary maintenance work; Remote monitoring via potential-free error message possible
High load capacity up to pressure dew point of + 20°C	In case of overload the refrigerant compressed air dryer switches off only at a pressure dewpoint upper than +20°C
Aluminium heat exchanger	No corrosion within the heat exchanger by contact with moist compressed air; good heat transfer properties combined with low weight

Technical Data	
Operating pressure:	DC 0020 AB - DC 0125 AB: min. 2 bar (g) / max. 16 bar (g) DC 0150 AB - DC 0850 AB: min. 2 bar (g) / max. 14 bar (g)
Ambient temperature:	min. +2°C / max. +50°C
Medium temperature:	max. +70°C
Medium:	Compressed air
Refrigerant:	DC 0020 AB - DC 0150 AB: R134a DC 0180 AB - DC 0850 AB: R407C
Noise pressure level:	< 70 dB (A)
Power supply:	DC 0020 AB - DC 0105 AB: 230V / 1~ / 50-60 Hz (±10%) DC 0180 AB - DC 0850 AB: 230V / 1~ / 50 Hz or 60 Hz (±10%)
Protection class:	IP 22
Declaration of Conformity	
Types DC 0020 AB - DC 0850 AB:	acc. to directive 2006/42/EG appendix IIA

Refrigerant Compressed Air Dryer DC 0020 AB - DC 0850 AB

PRODUCT SPECIFICATIONS

Type	Volume flow*	Volume flow*	Pressure drop**	Cooling air requirement	Power supply
	m^3/h	$m^3/min.$	bar	m^3/h	kW
DC 0020 AB	20	0,33	0,03	200	0,16
DC 0035 AB	35	0,58	0,06	200	0,18
DC 0050 AB	50	0,83	0,09	300	0,22
DC 0065 AB	65	1,08	0,11	300	0,22
DC 0085 AB	85	1,42	0,15	300	0,30
DC 0105 AB	105	1,75	0,17	300	0,30
DC 0125 AB	125	2,08	0,22	300	0,46
DC 0150 AB	150	2,50	0,19	300	0,47
DC 0180 AB	180	3,00	0,22	380	0,72
DC 0225 AB	225	3,75	0,23	380	0,80
DC 0300 AB	300	5,00	0,19	450	0,70
DC 0360 AB	360	6,00	0,26	450	0,76
DC 0450 AB	450	7,50	0,04	450	0,80
DC 0550 AB	550	9,17	0,16	1900	1,10
DC 0650 AB	650	10,83	0,23	1900	1,52
DC 0750 AB	750	12,50	0,10	2500	1,55
DC 0850 AB	850	14,17	0,14	3300	1,60

* acc. to ISO 7183
** incl. pre-and afterfilter

SIZING

Operating pressure (bar)	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
Correction factor fp	0,49	0,66	0,77	0,86	0,93	1,00	1,05	1,10	1,14	1,18	1,21	1,24	1,27	1,30	1,33

Compressed air inlet temperature (°C)	25	30	35	40	45	50	55	60	65	70
Correction factor fte	1,20	1,12	1,00	0,83	0,69	0,59	0,50	0,44	0,39	0,37

Temperature of cooling media (°C)	25	30	35	40	45	50
Correction factor ftu	1,00	0,96	0,90	0,82	0,72	0,60

Pressure dewpoint (°C)	3	5	7	10
Correction factor ftpd	1,00	1,09	1,19	1,37

Example:

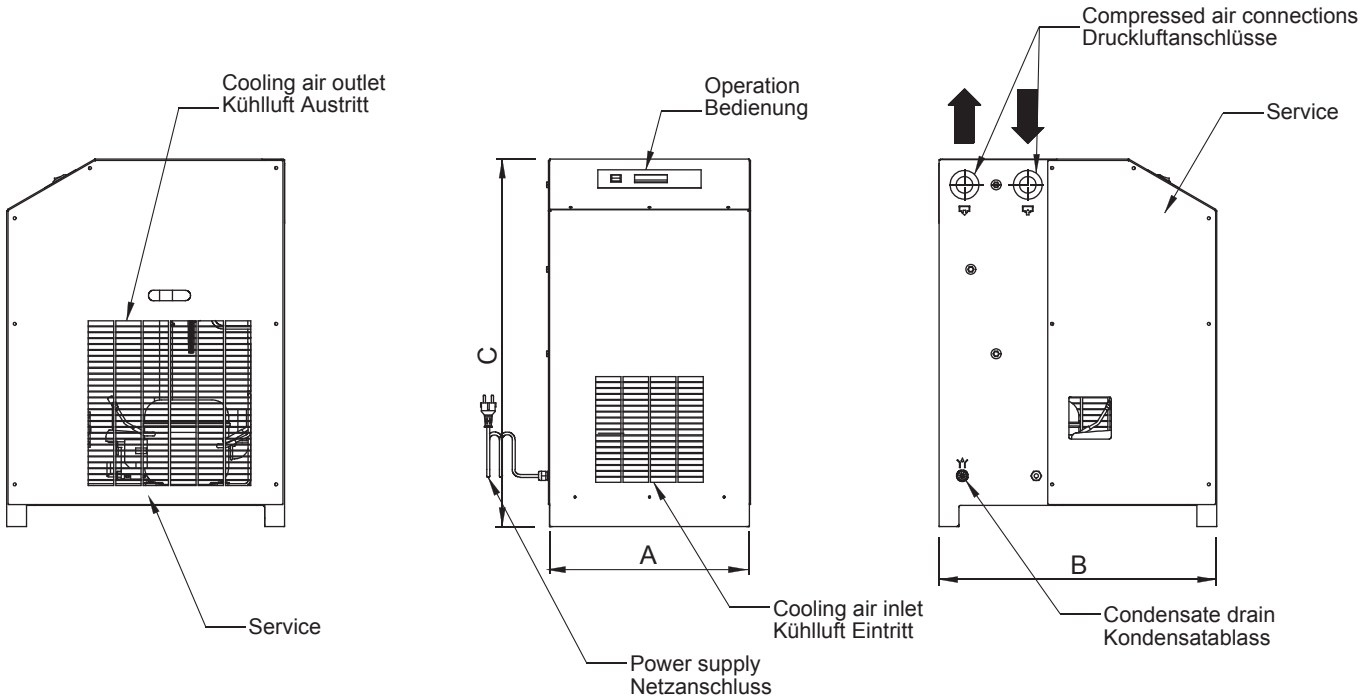
$\dot{V}_{nom}$ = 100 m^3/h (intake volume of the compressor), compressed air inlet temperature = 40°C,

cooling air temperature = 35°C, operating pressure = 9 bar, pressure dewpoint = +3°C

$$\dot{V}_{korr} = \frac{\dot{V}_{nom}}{f} = \frac{100\ m^3/h}{0{,}88 \times 1{,}06 \times 0{,}94 \times 1{,}00} = 114\ m^3/h$$

Calculated dryer size:
DC 0125 AB

DIMENSIONS



Type	A	B	C	Compressed Air Connections	Weight
	mm	mm	mm	BSP	kg
DC 0020 AB	360	410	645	1/2“	26
DC 0035 AB	360	410	645	1/2“	27
DC 0050 AB	360	410	645	1/2“	29
DC 0065 AB	360	410	645	1/2“	31
DC 0085 AB	360	410	645	1/2“	32
DC 0105 AB	360	410	645	1“	33
DC 0125 AB	360	410	645	1“	34
DC 0150 AB	480	660	870	1 1/4“	55
DC 0180 AB	480	660	870	1 1/4“	56
DC 0225 AB	480	660	870	1 1/4“	57
DC 0300 AB	480	660	870	1 1/2“	68
DC 0360 AB	480	660	870	1 1/2“	74
DC 0450 AB	645	920	1055	2“	116
DC 0550 AB	645	920	1055	2“	120
DC 0650 AB	645	920	1055	2“	121
DC 0750 AB	645	920	1055	2“	155
DC 0850 AB	645	920	1055	2“	165